

Process sensors

More than hot air: flow sensor ensures safety



Flow sensors / flow meters

Specially developed for fresh and exhaust air monitoring on machines

Special adjustment to air for optimum performance

Robust probe for demanding applications

2-in-1: flow velocity and temperature

Flexible parameter setting, diagnostics and data handling thanks to IO-Link



A must for extraction systems on machines

During machining or forming processes, the use of coolants, for example, may generate toxic aerosols, smoke or vapours. Extraction systems ensure that these do not escape from the machine. What is very important is to maintain the ideal flow velocity. If the suction is too weak, the dangerous vapours would not be completely extracted. On the other hand, too strong an extraction flow could suck in chips or cooling lubricant which could clog the filter.

The flow sensor, which operates according to the calorimetric measuring principle, has been developed especially for this purpose. It is distinguished by a robust full-metal probe that is resistant to aggressive aerosols, vapours and any particles carried in the extracted air. This ensures a long service life of the sensor. The integrated temperature measurement reduces costs and installation complexity, as no additional sensor is required.



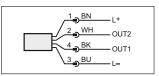
Туре	Measuring range [m/s]	Medium temperature [°C]	Response time [s]	Probe length [mm]	Order no.				
Output signal: switching signal; analogue signal; frequency signal; IO-Link; (configurable)									
M18	0.630	-2090	7	45	SA5020				
Progressive ring	0.630	-20100	7	100	SA4120				
Progressive ring	0.630	-20100	7	200	SA4320				

Accessories

	Туре	Description	Order no.	
		USB IO-Link master for parameter setting and analysis of units Supported communication protocols: IO-Link (4.8, 38.4 and 230 kbits/s)		
	÷.	Progressive ring fitting G 1/2, flat seal	E40258	
		Progressive ring fitting G 1/4, flat seal	E40259	
		Progressive ring fitting G 3/4, flat seal	E40260	
	÷	Progressive ring fitting 1/2 NPT Progressive ring fitting 1/4 NPT Progressive ring fitting R 1/2 Progressive ring fitting R 1/4 Progressive ring fitting for SL mounting adapter	E40261 E40262 E40263 E40264 E40269	
	~	Progressive ring fitting G 1/2	E40267	
		metal-to-metal seal Progressive ring fitting G 3/4 metal-to-metal seal	E40207	
	T	Welding adapter for progressive ring	E40265	
	OO ¹¹	Mounting clamp for E40269 progressive ring fitting	E40048	
11.2020	- JL	Progressive ring fitting for thin-walled pipes	E43908	
We reserve the right to make technical alterations without prior notice. \cdot 11.2020	ifm – c	lose to you!		

Further technical data							
Operating voltage	[V DC]	1830					
Precision		± (10 % MV + 2 % VMR)					
Repeatability		± (3 % MV + 0.6 % VMR)					
Protection rating, protection cl	IP 65 / IP 67, III						
Housing materials		high-grade stainless steel (1.4404/316L); PBT-GF 20; PBT-GF 30					
Installation		adjustable to internal pipe diameter; (15400 mm)					
Connection		M12 connector					

Wiring diagram



Connection technology

Туре	Description	Order no.
	Socket, M12, 2 m black, PUR cable	EVC001
0	Socket, M12, 5 m black, PUR cable	EVC002
	Socket, M12, 2 m black, PUR cable	EVC004
	Socket, M12, 5 m black, PUR cable	EVC005
	Socket, M12, 2 m orange, PVC cable	EVT064
C	Socket, M12, 5 m orange, PVC cable	EVT001